

SPECIFIED PRODUCT PROPERTIES

Parameter	Value	Unit	Method
Shot content >63 µm	Max 38.0	wt%	TV718 (internal method)
Shot content >250 µm	Max 10.5	wt%	TV718 (internal method)
Shot content >600 µm	Max 1.7	wt%	TV718 (internal method)
Moisture content	Max 0.1	wt%	TV302 (internal method)
Ignition loss	Max 0.2	wt%	TV302 (internal method)

TYPICAL CHEMICAL PRODUCT PROPERTIES

Chemistry	SiO ₂	Al ₂ O ₃	TiO ₂	Fe ₂ O ₃	CaO	MgO	Na ₂ O	K ₂ O	P ₂ O ₅	MnO
wt%	42.7	18.5	1.3	7.7	20.6	6.0	2.2	0.6	0.2	0.2

Test Method: XRF

Trace elements	Chromium* (CrVI)	Thallium (Tl)	Arsenic (As)	Barium (Ba)	Beryllium (Be)	Cadmium (Cd)	Cobalt (Co)
ppm	<0.50	<5.0	<5.0	140	<1.0	<0.40	5.5
Trace elements	Mercury (Hg)	Copper (Cu)	Nickel (Ni)	Lead (Pb)	Selenium (Se)	Vanadium (V)	Antimony (Sb)
ppm	<0.10	15	15	<10	<2.0	56	<0.10

Test Method: NEN-EN-ISO17294-2 / * NEN-EN15192

TYPICAL PRODUCT PROPERTIES

Parameter	Value	Unit	Method
Fibre diameter numerical average	5.5	µm	TV165 (internal method)
Specific density	2.75	g/cm ³	Chemical calculation
Colour	Grey-green		Visual appearance
Hardness	6	moh	ASTM E2546-07
Melting point (full liquification)	>1200	°C	DSC



Content and interpretation of the Lapinus PDS

With the new PDS, we want to give as much relevant information on our products as we can, which can better serve your needs in application development.

With the increased amount of information on the PDS, we have made a split in 'Specified', 'Chemical' and 'Typical' product properties.

The 'Specified' product properties are the properties which are controlled on a regular interval and are our specification of the product.

The 'Chemical' product properties show the chemical proprietary composition of our stone wool products. This composition guarantees that the fibres are safe to use.

The 'Typical' product properties are a list of various product properties that are known from the Lapinus® material. The list is based on past inquiries from customers in various applications. Not all properties will be relevant for all applications. The list is included in the PDS for your reference. The values of the 'Typical' product properties do not form part of the specification of the products.